## **Technical data sheet** 2946 siatur jj



Status:	Ok
Approval:	28.11.2022

Classification	Public series
Product type:	Coated abrasives
Main industries:	General Fabrication
Further industries:	Casting and Forging Turbines Machinery, equipment Stamped and Shaped Parts

<b>Product profile</b>			
Grit type:	Aluminium oxide		
Grit range (total):	60-320; 400; 500-600	FEPA P / ISO 6344	
Backing:	JJ-wt cloth		
Coating:	Closed		
Bonding:	Resin over resin		
Special coating:			
Equipment:			

Properties		Technology
Removal rate:	6 - Medium	
Lifetime:	6 - Medium	
Finishing:	10 - very good	
Flexibility:	9 - highly flexible	
Contact pressure:	6 - Medium	

Advantages	
General Fabrication:	<ul><li>Highly adaptable to contours, curves and profiles</li><li>Excellent surface quality</li><li>Versatile</li></ul>

Applications	
General Fabrication:	<ul> <li>Removal of rust</li> <li>Removal of discolouration</li> <li>Surface treatment</li> <li>Deburring</li> <li>Smoothing and blending of flaws</li> <li>Structuring and final sanding</li> </ul>

Material			
General Fabrication:	Non-ferrous metals	<ul> <li>Non-ferrous metal</li> </ul>	
	Steel	Unalloyed / low-alloy steel	

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<b>Conversion forms</b>	Upper conversion	Lower conversion
	Rolls	<ul><li>Cloth rolls</li><li>Jumbolino</li><li>Economy rolls</li></ul>
	Sheet	- Standard sheets
	Strips	- Various strips
	Discs	- Various discs
	Belts	<ul> <li>Wide belts (width: from 400 mm)</li> <li>Hand sanding belts and sleeves (width: 30–390 mm/length: up to 950 mm)</li> <li>Narrow, edge and long belts (width: 25–399 mm/length: up to 10,700 mm)</li> <li>Tongued sanding belts (width: 6–30 mm/length: up to 950 mm)</li> </ul>
	System components	- Plastic coil - Pochettes

Application	Superordinate group	Subgroup
	Portable machine sanding	Power file
	Stationary belt sanding	Contact belt sanding
	Stationary belt sanding	Slack-of-belt sanding
	Stationary belt sanding	Long belt sanding
Cut:	Dry application	

Details		
No suitability for:		
Sanding recommendation:		
Safety recommendation:	Observe the current valid safety recommendations at: www.sia-abrasives.com > Expertise > Safety	
	<ul> <li>Pay attention to the abrasives safety data sheet (available from sia Abrasives)</li> <li>Follow the general FEPA safety recommendations</li> <li>Use eye and face protection</li> <li>Use an effective dust extraction unit or wear a fine dust mask</li> </ul>	

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Communication			
Claim:	The benchmark for profiles and contours		
Сору:	2946 siatur jj is an all-purpose product suitable for the surface treatment of profiles and contoured steel surfaces, hard to grind metals and non-ferrous metals using stationary or manually-operated machines — it delivers impressive results every step of the way from deburring to the perfect finish.		
Image material:	Product Top View (PTV)	Front side: Rear side:	ID ID
	Application image	General Fabrication:	ID 8073
	Product show:		
	Macro shot:		
	Packaging image:		
	Product group image:		ID 12297

Main applicationSecondary application